

# FS-527 Finisher

## INSTALLATION MANUAL

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# FS-527 Finisher

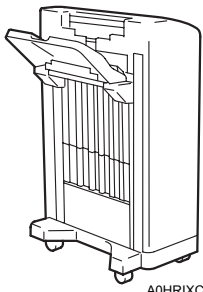
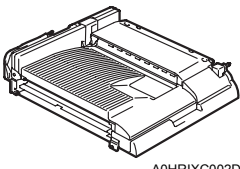
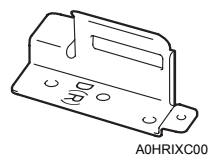
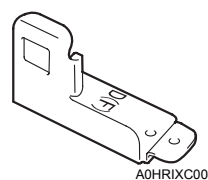
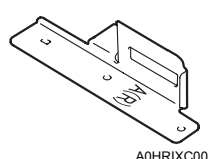
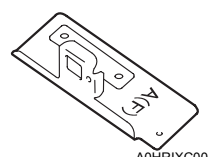
## INSTALLATION MANUAL

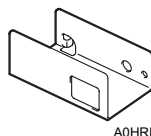
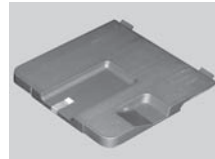
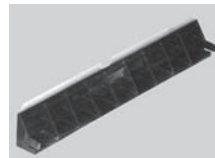







Applied Machines: d-Color MF360/MF280/MF220  
 COLOR MFP: 36 ppm/28 ppm/22 ppm  
 Product Code: A0ED

### Caution:

Lifting the machine in an awkward position or transporting it in a poorly balanced position could result in personal injury. When transporting the machine, assign an adequate number of persons to the job and ensure that each person can take a good position of not being excessively loaded. (mass: approx. 42 kg (92-9/16 lb))

### I. Accessory parts

No.	Name	Shape	Q'ty
1.	Finisher	 A0HRXC001DA	1
2.	Horizontal transport unit	 A0HRXC002DA	1
3.	Mounting bracket A*	 A0HRXC003DA	1
4.	Mounting bracket B*	 A0HRXC004DA	1
5.	Mounting bracket C	 A0HRXC005DA	1
6.	Mounting bracket D	 A0HRXC006DA	1

No.	Name	Shape	Q'ty
7.	Mounting bracket E	 A0HRXC007DA	1
8.	Exit tray	 A0HRXC008DA	1
9.	Guide plate A*	 A0HRXC009DA	1
10.	Guide plate B*	 A0HRXC010DA	1
11.	Mounting screw	 A0HRXC011DA	1
12.	Screw A* (3 × 8 mm)	 9646	4
13.	Screw B (3 × 16 mm)	 9J08IXC075DA	4
14.	Screw C (4 × 8 mm)	 9735	1
15.	Screw D (4 × 8 mm)	 4038IXC033DA	2
16.	Installation manual	 4980IXC019DA	1 set

\* This part is not used with the finisher.

## **WARNING**



After unpacking, be sure to get rid of the packaging materials and keep them out of the reach of children.

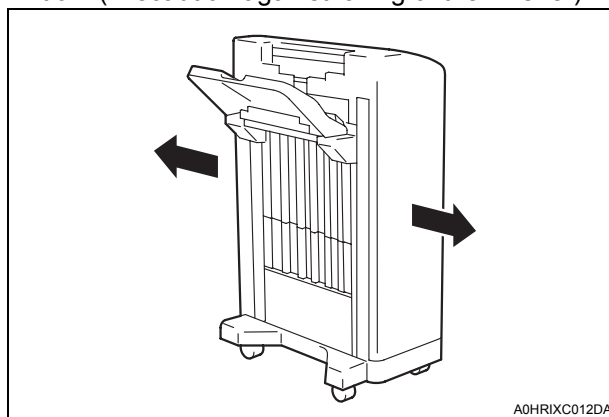
Putting the head in the plastic bag involves danger of suffocation.

### **Note:**

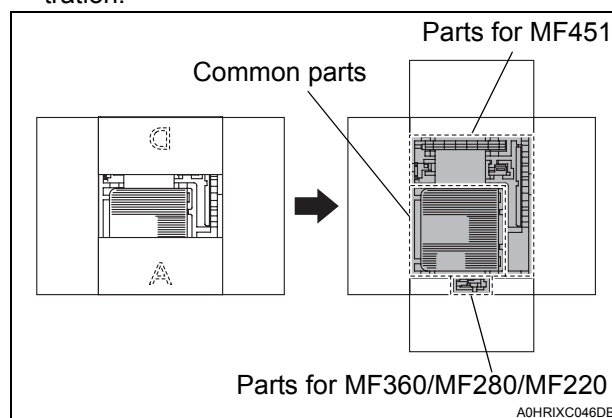
This manual provides the illustrations of the accessory parts and machine that may be slightly different in shape from yours. In that case, instead of the illustrations, use the appearance of your machine to follow the installation procedure. This does not cause any significant change or problem with the procedure.

## **II. Confirmation before installation**

1. To move the finisher, be sure to push it in the directions of the arrows as shown in the illustration. (Precaution against falling of the finisher).



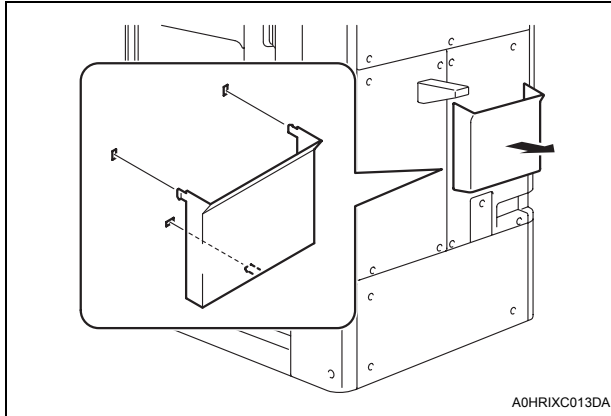
2. Parts are arranged in a box as shown in the illustration.



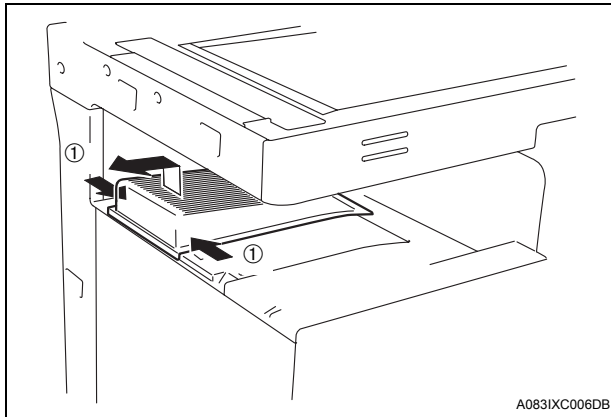
3. Choose a horizontal and stable floor for installing the machine.
4. The packaging material should not be reused for repacking.
5. When installing the optional punch kit, saddle stitcher, and separator (JS-603), install the punch kit, saddle stitcher, and separator (JS-603) first and then install the finisher.

### III. Installation procedures

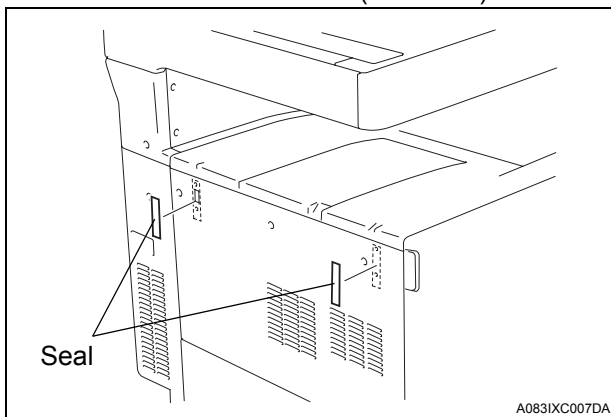
1. Turn off the machine and unplug the power cord from the power outlet.
2. Remove the user's guide holder from the machine.



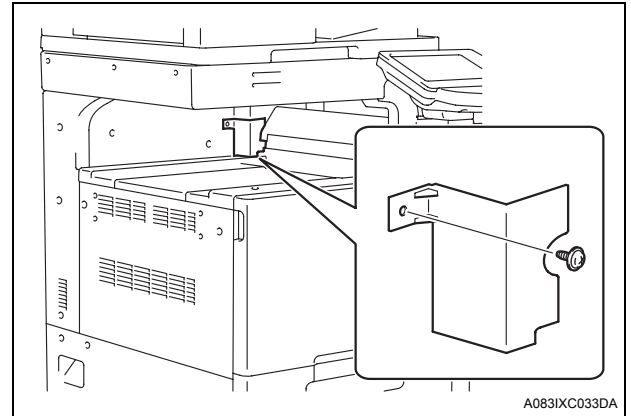
3. Remove the output tray if it is mounted on the machine.  
\* Remove it while pushing the claws of the output tray in the direction of the arrow ① shown on the illustration and unhook.



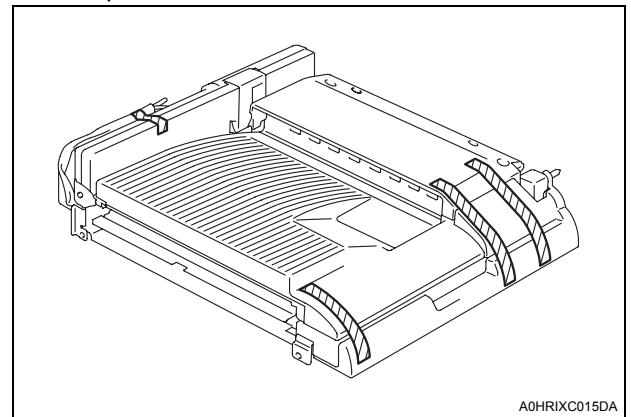
4. Peel seals off the machine (two seals).



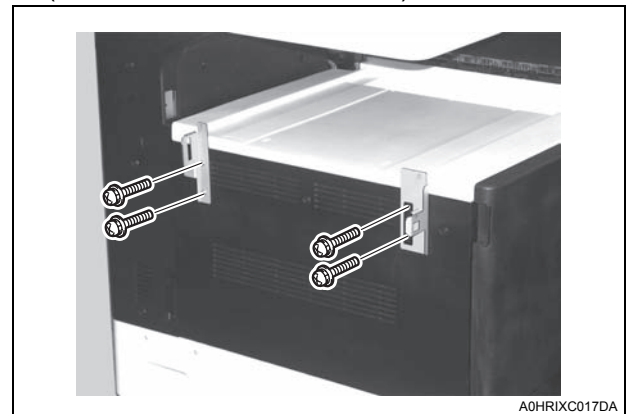
5. Remove the cover from the main body as shown in the illustration (one screw).



6. Remove the protective tapes of the horizontal transport unit.



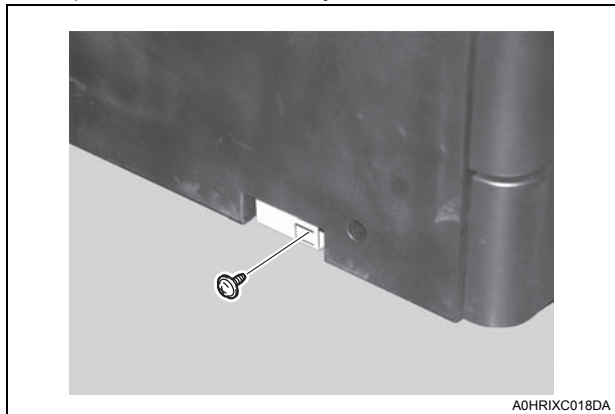
7. Attach the furnished mounting plates C (left) and D (right) to the upper left side of the main body (two furnished screw B's each).



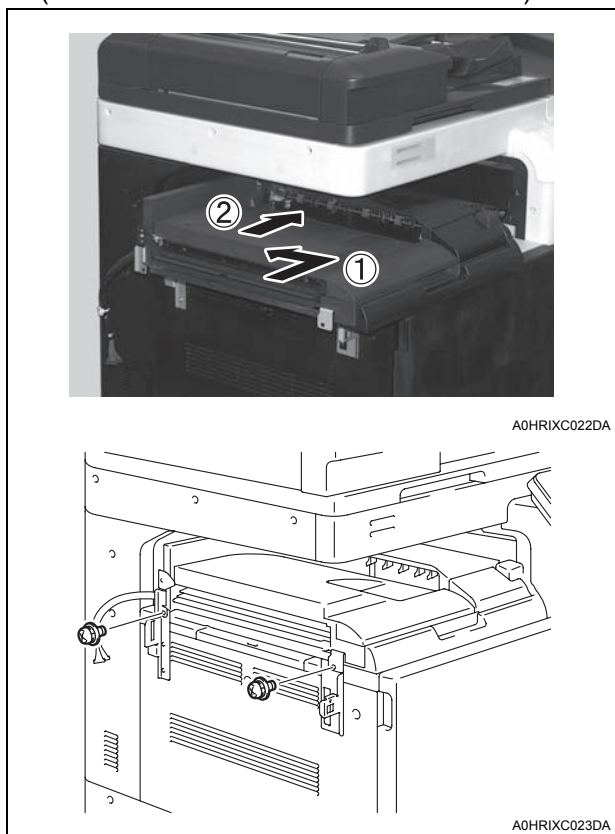
8. Attach the furnished mounting plate E to the left side bottom of the main body (one furnished screw C).

**Note:**

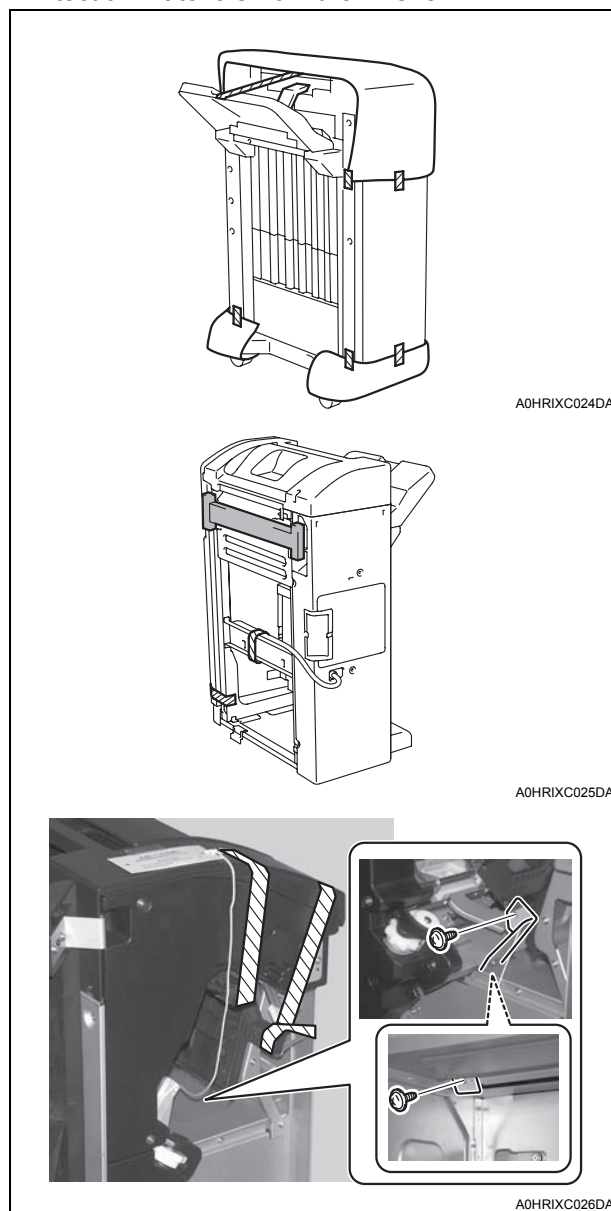
Push the mounting plate E upward when screwing the plate to the main body.



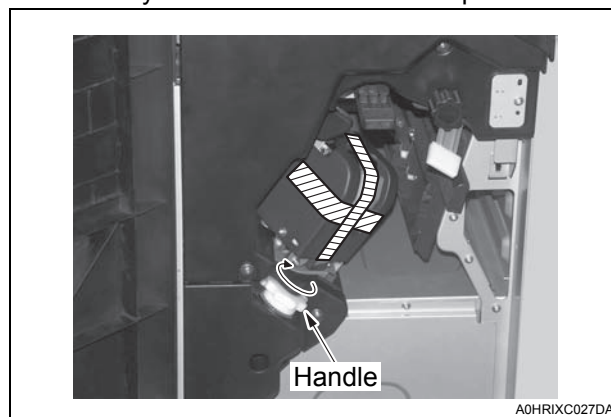
9. Mount the horizontal transport unit to the machine (two screw D's furnished with the finisher).



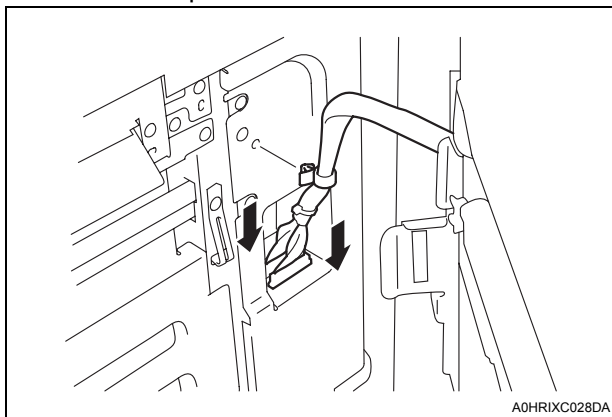
10. Remove the locking tapes and the locking protection materials from the finisher.



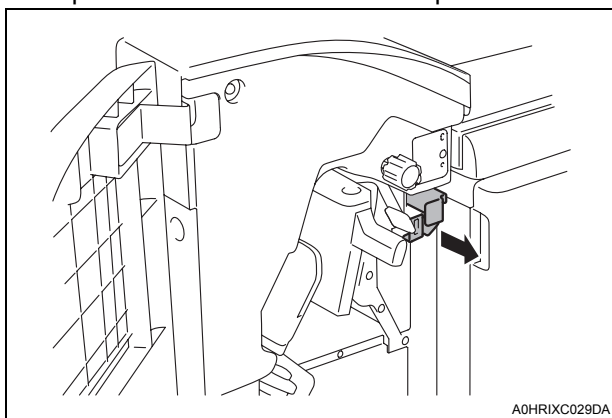
11. Rotate the handle to move the stapler unit toward you and remove the lock tape.



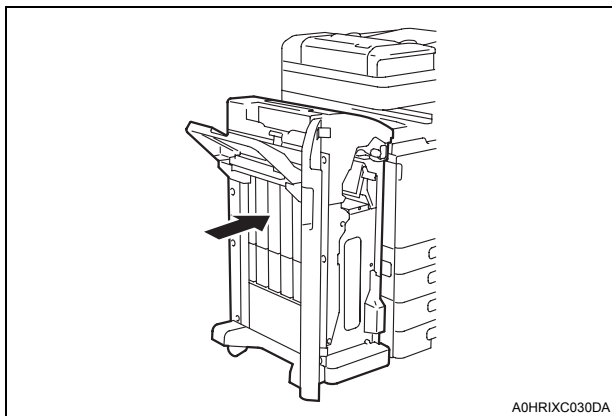
12. Connect the two horizontal transport unit connectors to the connectors located at the rear of the finisher. Secure the cord with a cord clamp.



13. Open the finisher front door and pull the lever.



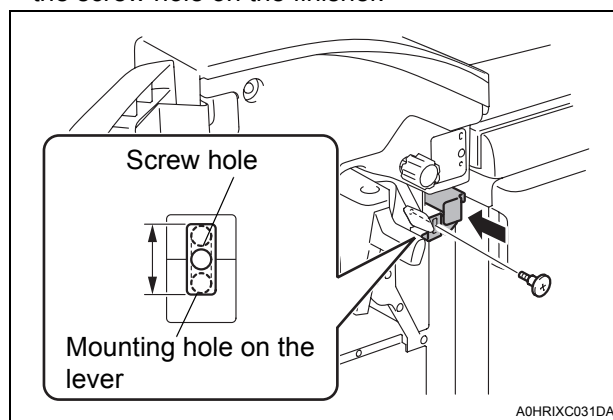
14. Install the finisher on the machine.



15. Push the lever pulled in step 13 back to its original position. Align the mounting hole on the lever with the screw hole on the finisher, and then screw the lever to the finisher (one furnished mounting screw).

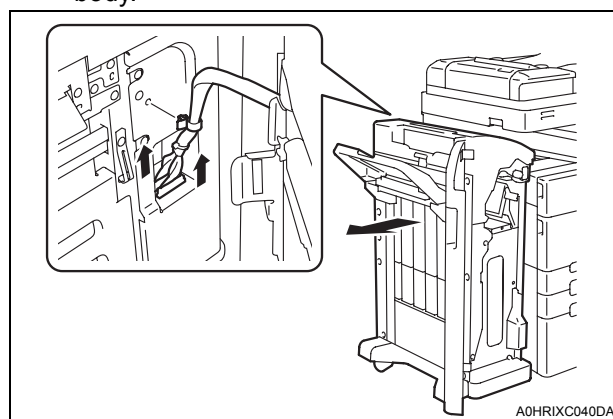
**Note:**

The mounting hole on the lever must overlap with the screw hole on the finisher.

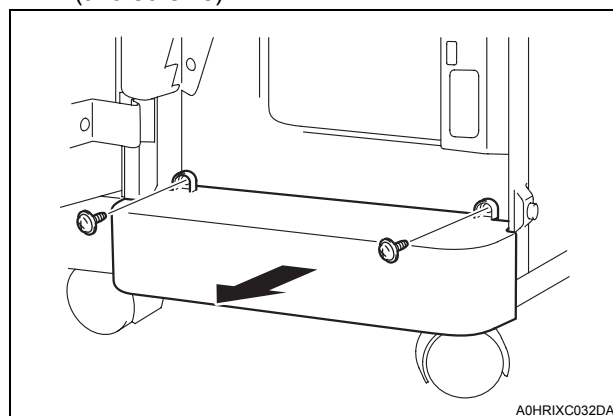


- \* If the mounting hole on the lever does not overlap with the screw hole on the finisher, take the following step (1) to (9).

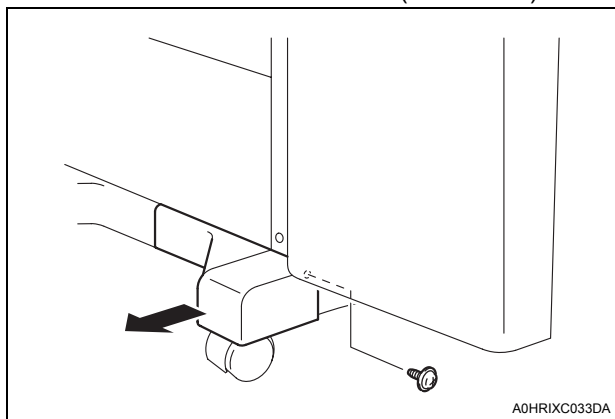
- (1) Disconnect the two connectors and remove the cord clamp. Remove the finisher from the main body.



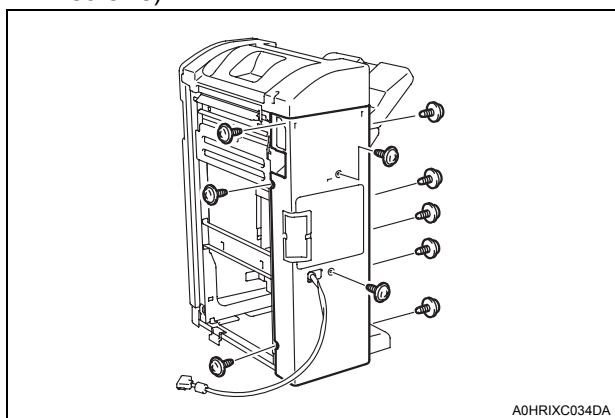
- (2) Remove the lower front cover from the finisher (two screws).



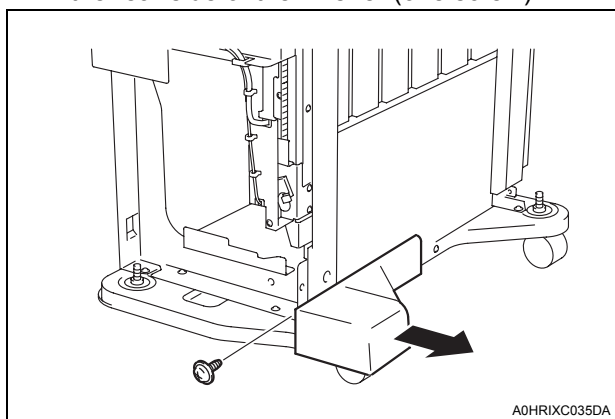
- (3) Remove the cover from the caster located on the front side of the finisher (one screw).



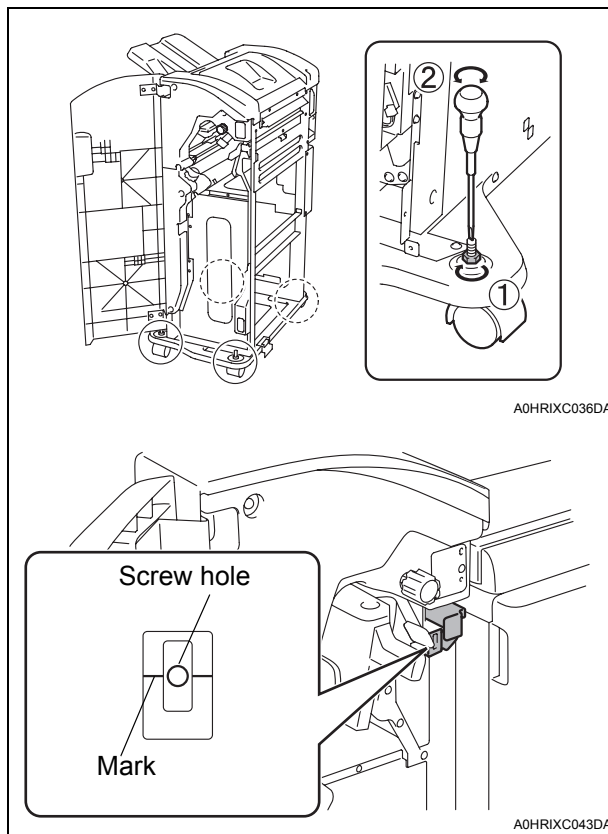
- (4) Remove the rear cover from the finisher (10 screws).



- (5) Remove the cover from the caster located on the rear side of the finisher (one screw).



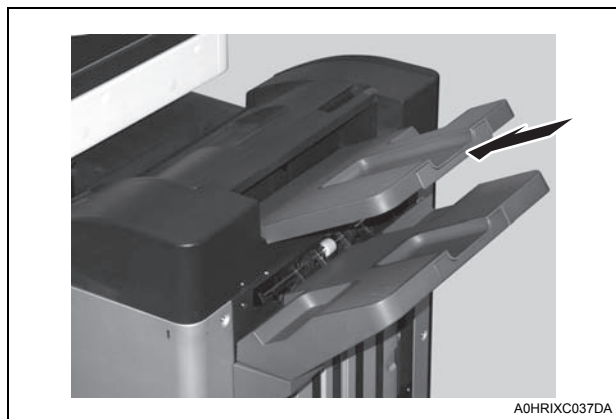
- (6) Adjust the height of the four casters to align the mark on the lever with the screw hole on the finisher.



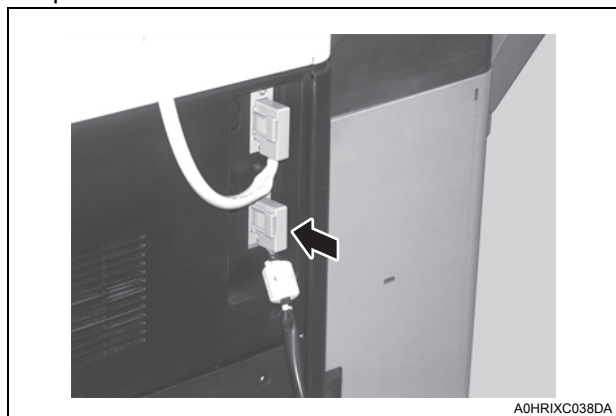
- (7) To install the covers and other parts removed in step (2) to (5), reverse the removal procedure.  
 (8) Connect the two connectors removed in step (1) and secure the cord with a cord clamp.  
 (9) Install the finisher on the machine.



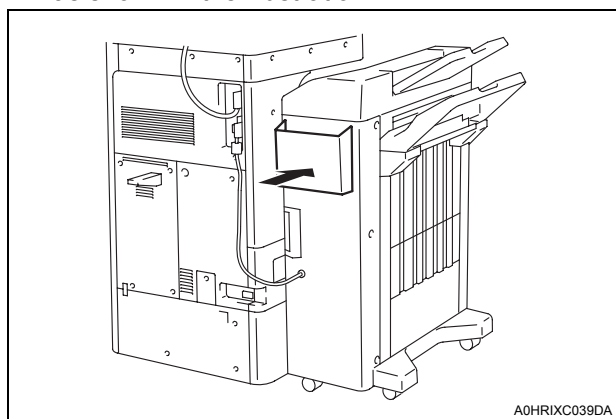
16. Insert exit tray into the sub tray paper exit slot on the finisher.



17. Connect the hookup cord of the horizontal transport unit to the machine.



18. Install the user's guide holder removed in step 2 as shown in the illustration.



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# FS-527 Finisher

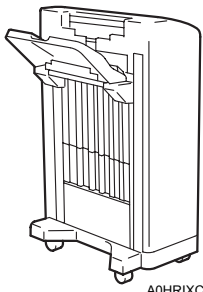
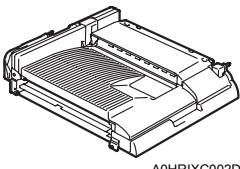
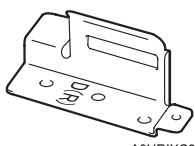
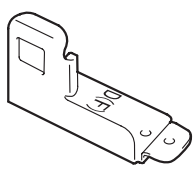
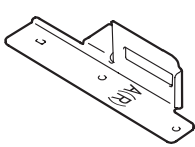
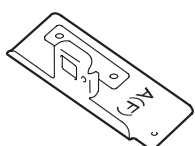
## INSTALLATION MANUAL

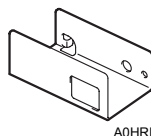
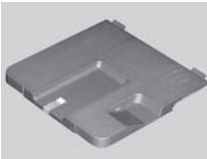
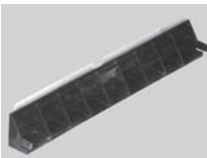







Applied Machine: d-Color MF451  
 COLOR MFP: 45 ppm  
 Product Code: A0P2

### Caution:

Lifting the machine in an awkward position or transporting it in a poorly balanced position could result in personal injury. When transporting the machine, assign an adequate number of persons to the job and ensure that each person can take a good position of not being excessively loaded. (mass: approx. 42 kg (95-9/16 lb))

### I. Accessory parts

No.	Name	Shape	Q'ty
1.	Finisher	 A0HRXC001DA	1
2.	Horizontal transport unit	 A0HRXC002DA	1
3.	Mounting bracket A	 A0HRXC003DA	1
4.	Mounting bracket B	 A0HRXC004DA	1
5.	Mounting bracket C*	 A0HRXC005DA	1
6.	Mounting bracket D*	 A0HRXC006DA	1

No.	Name	Shape	Q'ty
7.	Mounting bracket E*	 A0HRXC007DA	1
8.	Exit tray	 A0HRXC008DA	1
9.	Guide plate A	 A0HRXC009DA	1
10.	Guide plate B	 A0HRXC010DA	1
11.	Mounting screw	 A0HRXC011DA	1
12.	Screw A (3 × 8 mm)	 9646	4
13.	Screw B* (3 × 16 mm)	 9J08IXC075DA	4
14.	Screw C* (4 × 8 mm)	 9735	1
15.	Screw D (4 × 8 mm)	 4038IXC033DA	2
16.	Installation manual	 4980IXC019DA	1 set

\* This part is not used with the finisher.

## **WARNING**



After unpacking, be sure to get rid of the packaging materials and keep them out of the reach of children.

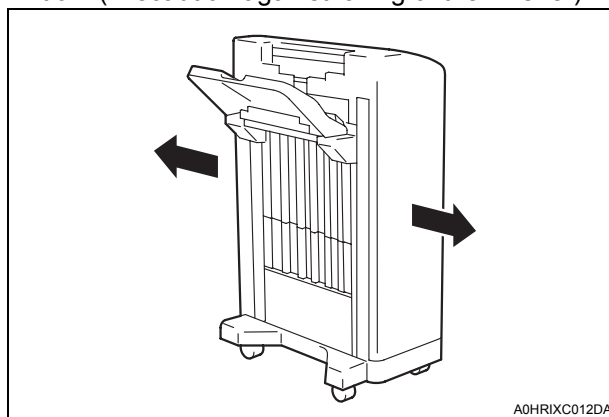
Putting the head in the plastic bag involves danger of suffocation.

### **Note:**

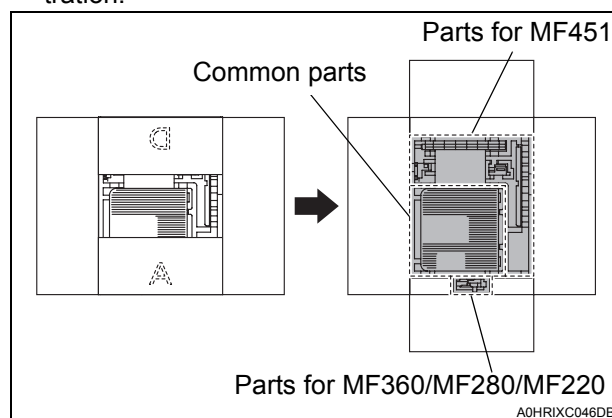
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## **II. Confirmation before installation**

1. To move the finisher, be sure to push it in the directions of the arrows as shown in the illustration. (Precaution against falling of the finisher).



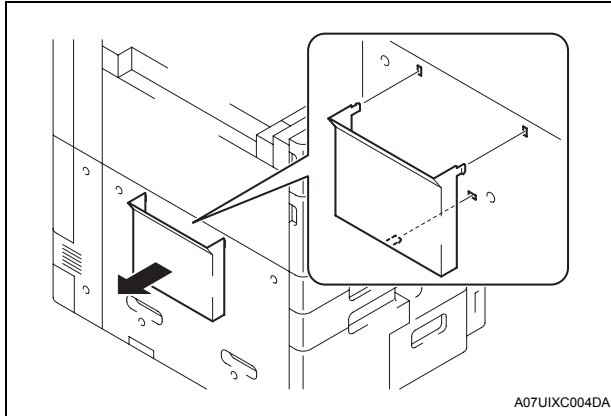
2. Parts are arranged in a box as shown in the illustration.



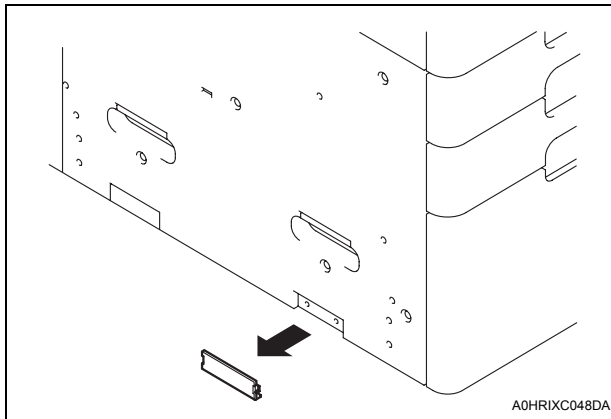
3. Choose a horizontal and stable floor for installing the machine.
4. The packaging material should not be reused for repacking.
5. When installing the optional punch kit, saddle stitcher, and separator (JS-603), install the punch kit, saddle stitcher, and separator (JS-603) first and then install the finisher.

### III. Installation procedures

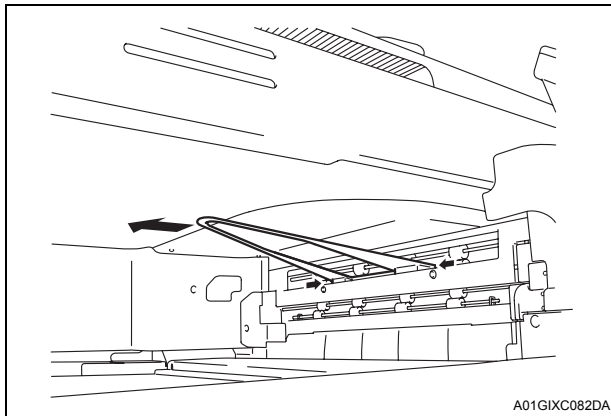
1. Turn off the machine and unplug the power cord from the power outlet.
2. Remove the user's guide holder from the machine.



3. Remove the cover from the lower portion on the left side of the machine as shown in the illustration.



4. Remove the guide from the exit section of the machine.

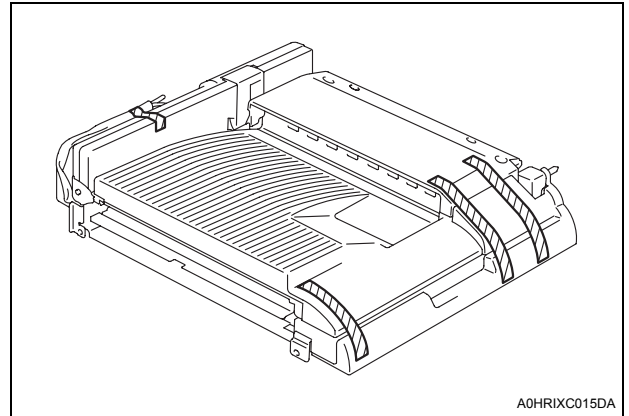


5. Remove the output tray (OT-503) if it is mounted on the machine.

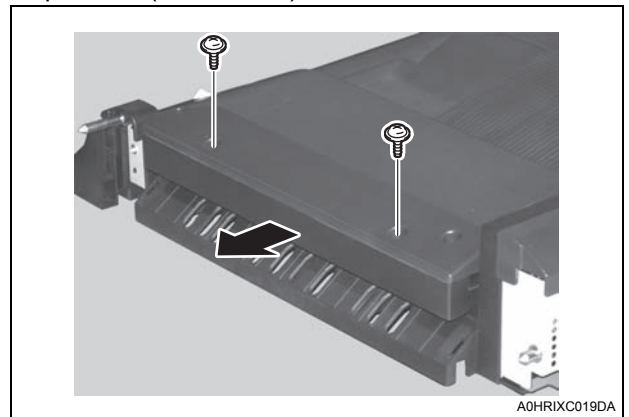
**Note:**

For the removal procedure, see the installation manual for the output tray (OT-503).

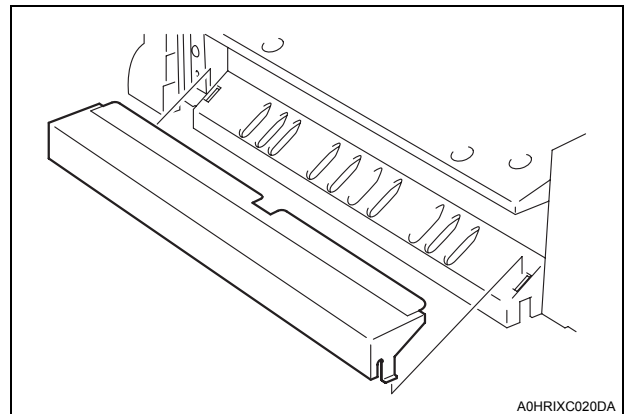
6. Remove the protective tapes of the horizontal transport unit.



7. Remove the guide plate from the horizontal transport unit (two screws).



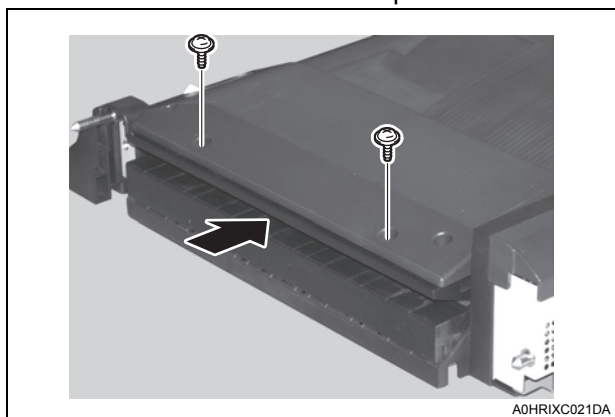
8. Attach the furnished guide plate A to the horizontal transport unit by inserting the two tabs into the holes.



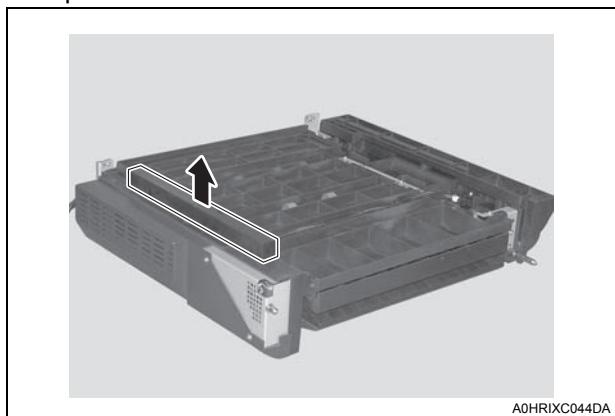
9. Attach the furnished guide plate B to the horizontal transport unit (two screws).

**Note:**

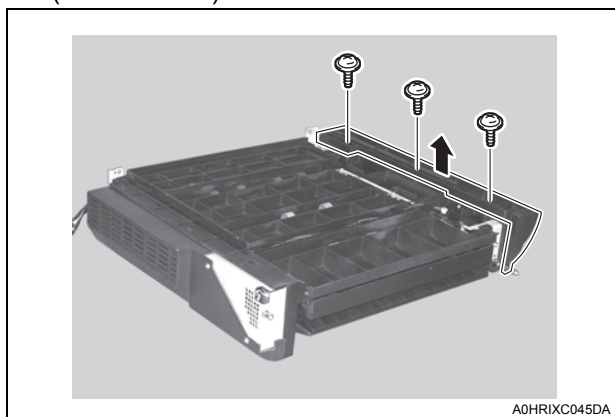
Use the screws removed in step 7.



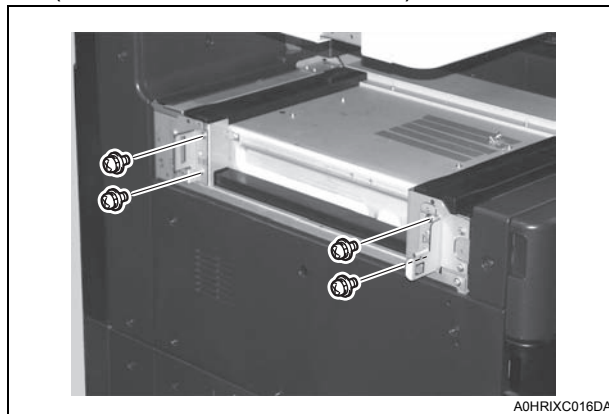
10. Turn the horizontal transport unit upside down. Disengage the three tabs and remove the spacer as shown in the illustration.



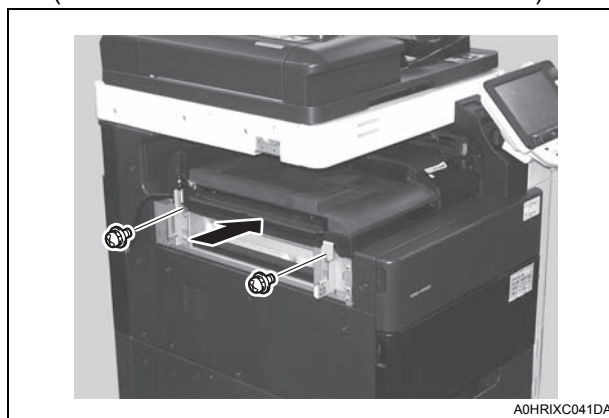
11. Remove the spacer as shown in the illustration (three screws).



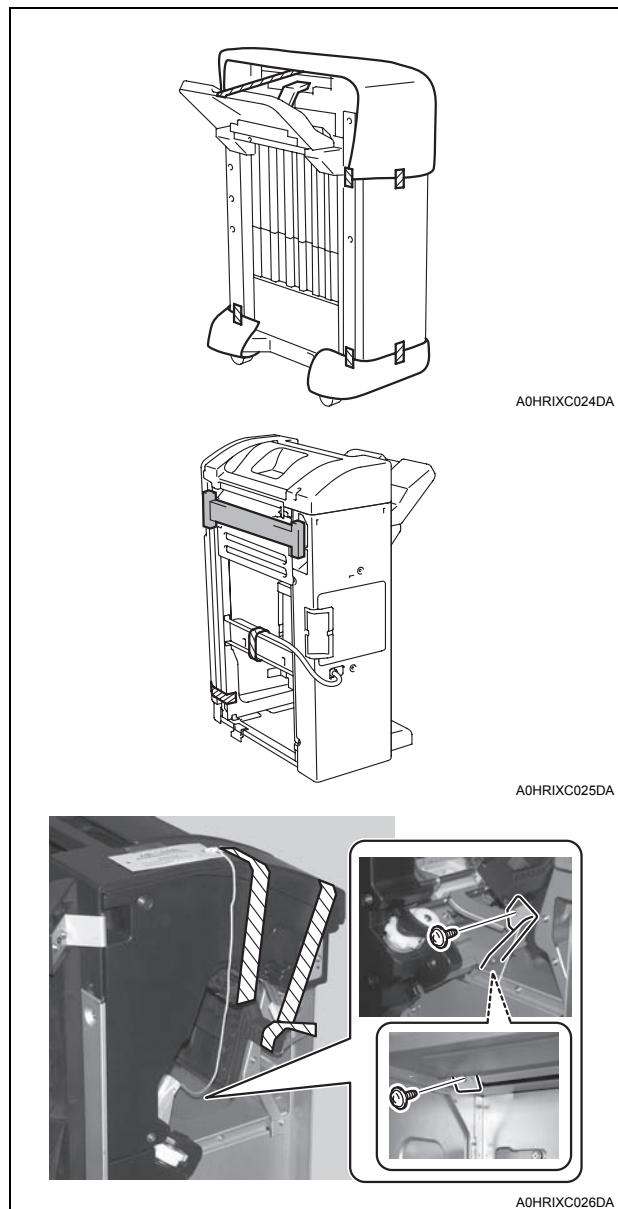
12. Attach the furnished mounting plates A (left) and B (right) to the upper left side of the main body (two furnished screw A's each).



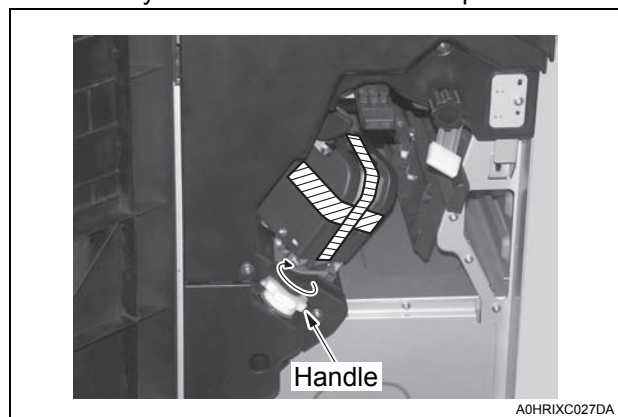
13. Mount the hospital transport unit to the machine (two screw D's furnished with the finisher).



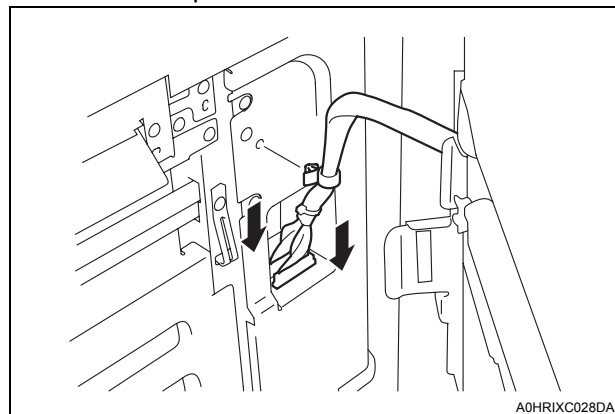
14. Remove the locking tapes and the locking protection materials from the finisher.



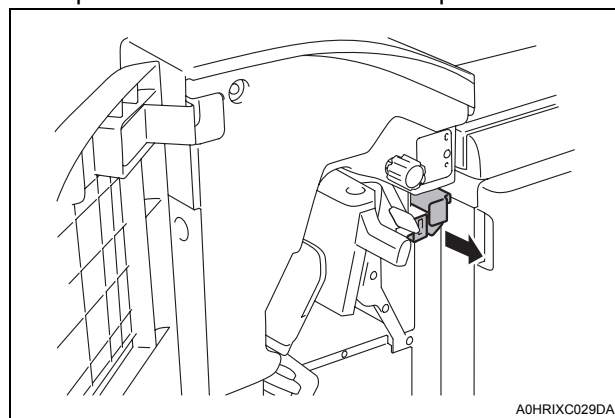
15. Rotate the handle to move the stapler unit toward you and remove the lock tape.



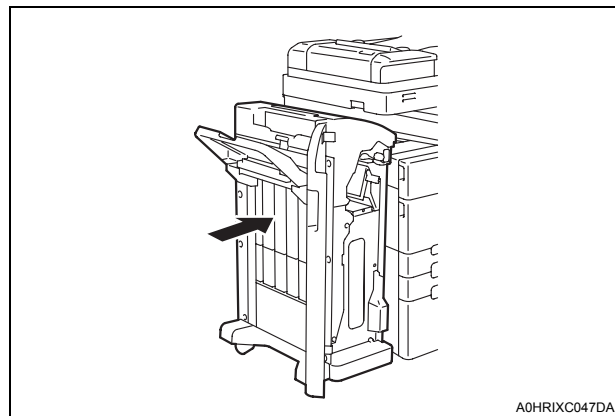
16. Connect the two horizontal transport unit connectors to the connectors located at the rear of the right side of the finisher. Secure the cord with a cord clamp.



17. Open the finisher front door and pull the lever.



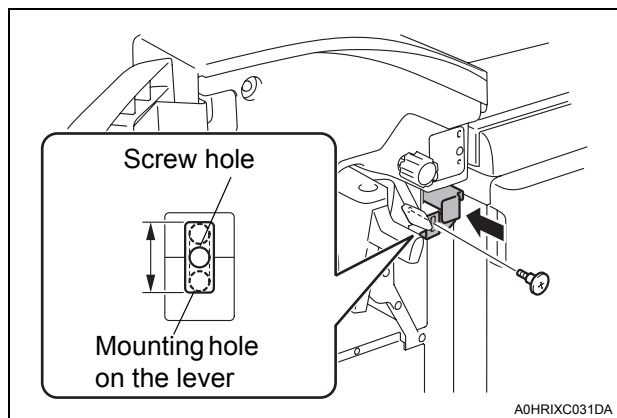
18. Install the finisher on the machine.



19. Push the lever pulled in step 17 back to its original position. Align the mounting hole on the lever with the screw hole on the finisher, and then screw the lever to the finisher (one furnished mounting screw).

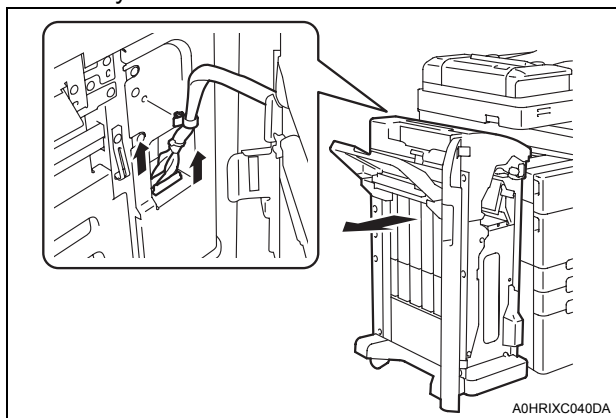
**Note:**

The mounting hole on the lever must overlap with the screw hole on the finisher.

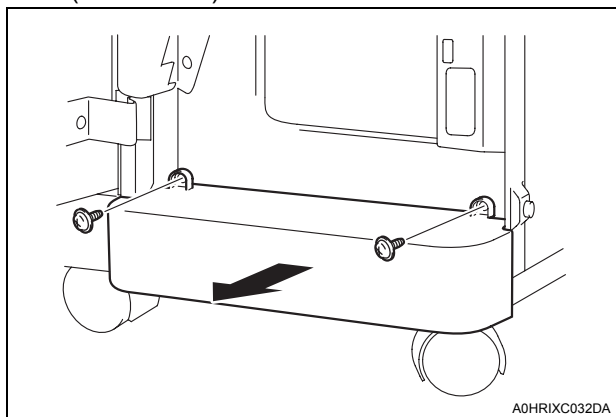


- \* If the mounting hole on the lever does not overlap with the screw hole on the finisher, take the following steps (1) to (9).

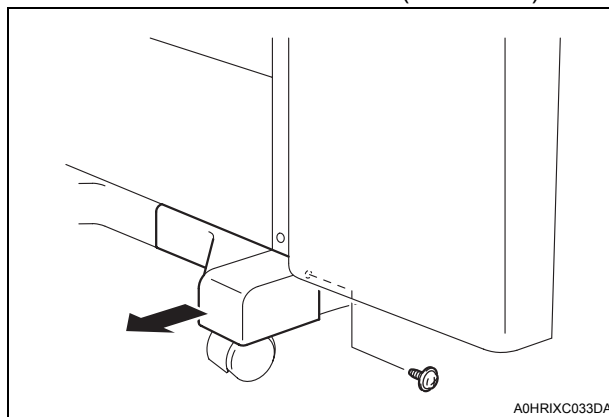
- (1) Disconnect the two connectors and remove the cord clamp. Remove the finisher from the main body.



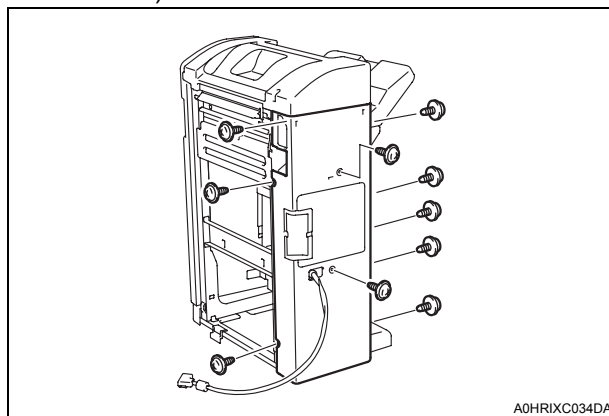
- (2) Remove the lower front cover from the finisher (two screws).



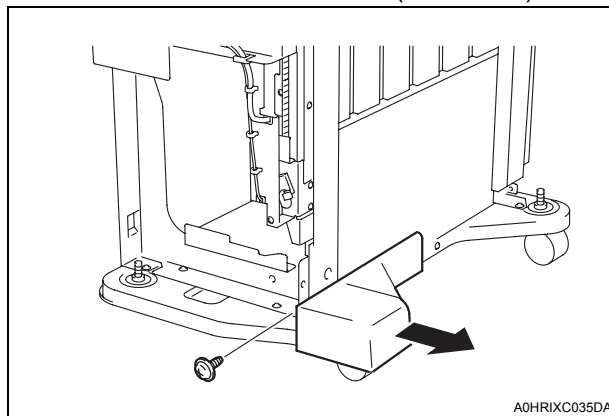
- (3) Remove the cover from the caster located on the front side of the finisher (one screw).



- (4) Remove the rear cover from the finisher (ten screws).

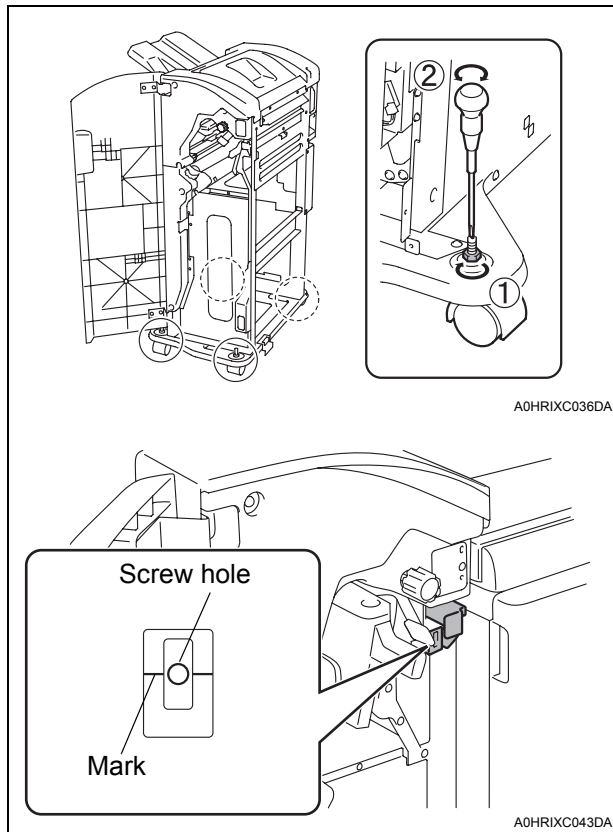


- (5) Remove the cover from the caster located on the rear side of the finisher (one screw).



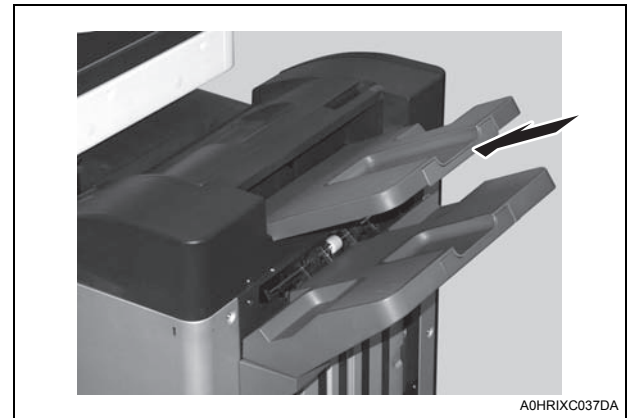


- (6) Adjust the height of the four casters to align the mark on the lever with the screw hole on the finisher.

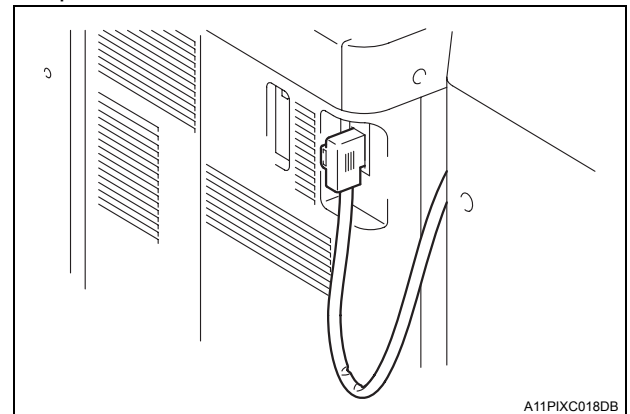


- (7) To install the covers and other parts removed in step (2) to (5), reverse the removal procedure.
- (8) Connect the two connectors removed in step (1) and secure the cord with a cord clamp.
- (9) Install the finisher on the machine.

20. Insert exit tray into the sub tray paper exit slot on the finisher.



21. Connect the hookup cord of the horizontal transport unit to the machine.



22. Reinstall the user's guide holder which has been removed in step 2, to the position shown.

